

Instructions for use of the M1 Garand Bolt Assembling and Disassembling Tool



Item # 803

Disassembly

- 1. Insert M1 Garand bolt into the bolt disassembly tool with the bolt face away from the handle base. A small pin will protrude from the bolt disassembly tool to depress the ejector.**
- 2. Depress disassembly tool handle downward towards bolt, hence depressing the ejector.**
- 3. Once the ejector is fully depressed, i.e. bolt disassembly tool handle fully depressed, depress the extractor removal plunger, this will force the extractor upward for easy removal.**
- 4. Remove extractor, extractor spring and detent from the bolt, release the bolt disassembly handle slowly; the ejector, ejector spring, and firing pin will simply slide out of the bolt.**
- 5. Then remove the bolt from the bolt disassembly tool.**

Reassembly

1. Insert the firing pin into the rear of the bolt with the firing pin hook downward as to fit into the cut out slot located at the rear of the bolt.
2. After the firing pin is placed into the bolt, put the ejector spring and ejector back into the bolt.
3. Place the bolt with the firing pin, ejector spring, and ejector into the bolt assembly tool. The bolt face should be facing away from the assembly tool handle, i.e. the ejector should be in line with the protruding pin of the tool.
4. Once the bolt is in place depress the assembly tool handle downward toward the bolt, hence depressing the ejector.
5. Once the ejector is fully depressed, i.e. bolt assembly tool handle fully depressed, place the extractor into the extractor hole and depress fully until level with the bolt locking lug external surface.
6. When the extractor is level with the bolt locking lug external surface release the bolt assembly tool handle slowly and remove the fully assembled bolt.

